

# VERSA-STONE

## Non-Repeating Cast Stone Liner System

### Why Versa-Stone?

**Innovative Brick Systems leads the way with an INDUSTRY-FIRST non-repeating stone liner system.** The newest liner provides owners, designers and concrete wall producers an aesthetically pleasing façade with no repetition. The ease of installation makes production with Versa-Stone liners a no nonsense, economical alternative to traditional stone formliners made from urethane.

### Exclusive Features of Versa-Stone Form Liner

- Multiple stone pattern inserts which produce no repetition for unique stone façades
- Deep reveal mason's joint for authentic, durable appearances
- Variable texture detail and relief to match owners' desires
- Many patterns to choose from—chiseled, sandstone, flagstone, limestone.

### Description

The newest stone pattern liner system allows precast and tilt wall producers to create building facades with elegant stone patterns at a fraction of the cost. Versa-Stone Liner allows users to pour concrete directly into this 2-part system to create various stone patterns.



### Benefits

- Unique (non-repeating), elegant and lasting stone façade
- Speed and efficiency in wall panel production
- Reusable stone inserts, increasing value, reducing costs
- Sustainable by nature — plastic is completely recyclable after use.

### Module Sizes and Bond Patterns

- Common sizes of 8" x 16" and 12" x 12"
- Custom module sizes a cinch (as with all IBS products)
- Running 1/2 bond
- 1/3 bond
- Stack bond
- Flemish bond
- Custom bond patterns upon request



### Stone pattern options currently available

- Flagstone
- Sandstone
- Chiseled Stone
- Limestone



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# INNOVATIVE BRICK SYSTEMS

## VERSA-STONE LINER SYSTEM

### Five-Step Quick Install Guide

As with all products from Innovative Brick System, the new Versa-Stone delivers quality, economical facades with ease of installation into concrete forms for both precast and tilt-up producers.

- 1.** Place Grid Liner sheets in forms, overlapping joints to produce seamless joints in finished wall panel.



*Re-usable Stone inserts.*

*Placing stone inserts into Grid Liner.*



- 2.** Randomly select stone inserts and place into Grid Liner system. Rotate inserts randomly to create non-repeating pattern. (End users get to choose the randomization that works best for them). The insert will form a snug fit with the weight of the concrete compressing them into place.

- 3.** Visually review panel assembly with Versa-Stone prior to proceeding with cage placement and required structural details. Adjust any liner pieces that are off camber or otherwise out of place.



*Concrete being poured.*

- 4.** Pour concrete into forms after all required details and inserts are completed.



*Cage being placed.*

- 5.** Once curing is complete, lift panel and begin to strip liner sheets. Base liner sheets are single use and able to be recycled, stone insert will separate from base liner and can be re-used on the next panel after light cleaning.



*Finished stone pattern.*



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